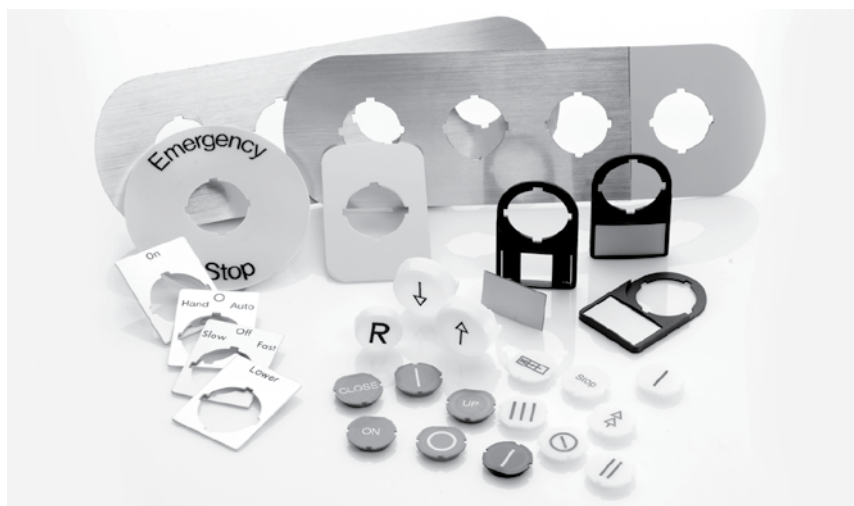


22mm

Legend plates



Legend plates 22mm



8

Fixed legend plates

- Of silvergrey anodized aluminum for:
 - pushbuttons
 - two-position selector switches
 - three-position selector switches
 - toggle switches
 - customer selected text

Text caps

- For illuminated pushbuttons (flush or extended) and pilot lights with or without text or symbol or with customer selected text.

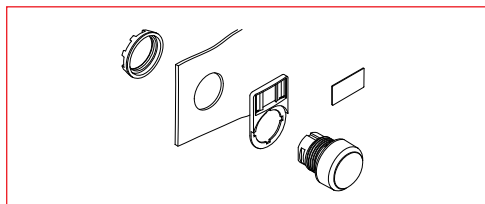
Special legend plates

- For emergency stop pushbuttons
- Legend plate with or without customer selected text
- Legend plate holders with inserts of anodized brushed aluminum
With or without text or symbol for:
 - pushbuttons
 - two-position selector switch
 - three position selector switch
 - customer selected text
- For plastic enclosures:
 - Legend plate holders with inserts of anodized brushed aluminum on black plastic.
With or without text or symbol for push-buttons
 - Legend plates of silvergrey anodized aluminum. For 1- 2-, 3- 4- or 6-seat plastic enclosures

Special legend plates 22mm

Legend plate holders with inserts

- Holder of black plastic.
 - Holder of grey plastic for plastic enclosures.
 - Insert of brushed aluminum on black plastic.
- The insert is securely retained in a pocket and can be removed.
3 mm high text in typeface Helvetica.



Legend plate holder (black) for panel mounting

Description	Catalog No.	List Price
Black	1SFA 616 920 R8120	\$ 0.70

Inserts

Description	Catalog No.	List Price
Of brushed aluminum on black plastic Without text or symbol	1SFA 616 920 R8121	\$ 0.70

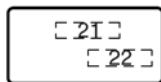
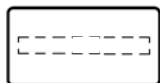
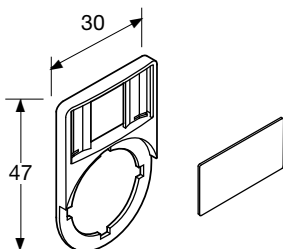
Inserts with text/symbol

Description	Catalog No.	List Price
Of brushed aluminum on black plastic <u>With text or symbol</u>		
O	1SFA 611 930 R1032	\$ 0.75
I	1SFA 611 930 R1033	
→	1SFA 611 930 R1034	
→→	1SFA 611 930 R1035	
Close	1SFA 611 930 R1036	
Open	1SFA 611 930 R1037	
On	1SFA 611 930 R1038	
Off	1SFA 611 930 R1039	
Fast	1SFA 611 930 R1040	
Slow	1SFA 611 930 R1041	
Down	1SFA 611 930 R1042	
Up	1SFA 611 930 R1043	
Start	1SFA 611 930 R1044	
Stop	1SFA 611 930 R1045	

Inserts for two-position selector switches

Of brushed aluminum on black plastic. Text on both sides.

Description	Catalog No.	List Price
<u>With text or symbol</u>		
Pos. 21 Pos. 22		
O I	1SFA 611 930 R 1070	\$ 0.75
I II	1SFA 611 930 R 1071	
→ →→	1SFA 611 930 R 1072	
Off On	1SFA 611 930 R 1073	
Stop Start	1SFA 611 930 R 1074	
Low High	1SFA 611 930 R 1075	
Slow Fast	1SFA 611 930 R 1076	
Close Open	1SFA 611 930 R 1077	
Jog Run	1SFA 611 930 R 1078	
Hand Auto	1SFA 611 930 R 1079	

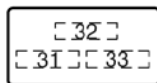


For two-position. selector switch

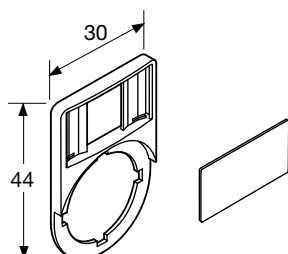
Special legend plates

22mm

Pilot Devices
Legend plates



For three-position selector switch



Inserts for three-position selector switches

Of brushed aluminum on black plastic. Text on both sides.

Description	Catalog No.	List Price
With text or symbol		
Pos. 31 Pos. 32 Pos. 33		
← O →	1SFA 611 930 R 1080	\$ 0.75
→ O →→	1SFA 611 930 R 1081	
I O II	1SFA 611 930 R 1082	
Hand O Auto	1SFA 611 930 R 1083	
Slow Off Fast	1SFA 611 930 R 1084	

Legend plate holder (grey) for plastic enclosures

Description	Catalog No.	List Price
Grey	1SFA 611 930 R1060	\$ 0.75

Inserts

Description	Catalog No.	List Price
Of brushed aluminum on black plastic		
Without text or symbol	1SFA 611 930 R1061	\$ 0.50

Inserts with text/symbol

Description	Catalog No.	List Price
Of brushed aluminum on black plastic		
With text or symbol		
O	1SFA 611 930 R1062	\$ 0.75
I	1SFA 611 930 R1063	
II	1SFA 611 930 R1064	

Special legend plates Emergency stops 22mm

Emergency stop legend plates, 70mm, for modular enclosures ①

Description/Text	Catalog No.	List Price
Black text on a yellow aluminum plate. Emergency Stop Without text	SK 615 546-2 SK 615 546-8	\$ 6.00
Black text on a yellow plastic plate. Can be used as yellow background. Emergency Stop	1SFA 616 915 R1005	5.00

Emergency stop legend plates, 60mm, for Compact enclosures

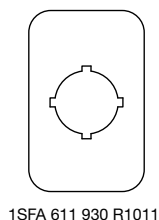
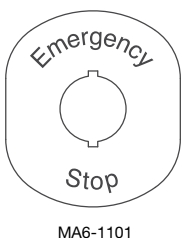
Description/Text	Catalog No.	Order code	List Price
Legend plate, yellow aluminum, 60mm	CA6-1026	1SFA619930R1026	\$ 6.00

Emergency stop legend plates for Modular enclosures

Description/Text	Catalog No.	Order code	List Price
For horizontally mounted enclosures with yellow plastic/black text	MA6-1026	1SFA611930R1026	\$ 25.00
For vertically mounted enclosures with yellow plastic/black text	MA6-1101	1SFA611930R1101	25.00

Emergency stop legend plate

Description/Text	Catalog No.	List Price
Black text on a yellow aluminum plate. Legend plate without text	1SFA 611 930 R1010	\$ 5.00
Legend plate (1SFA 611 930 R1010) with text: Emergency Stop	1SFA 611 930 R1019	
Black text on a yellow plastic plate. Legend plate without text	1SFA 611 930 R1011	4.00
Legend plate (1SFA 611 930 R1011) with text: Emergency Stop	1SFA 611 930 R1023	10.00



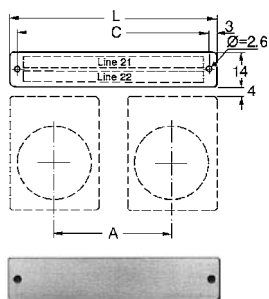
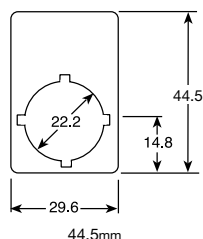
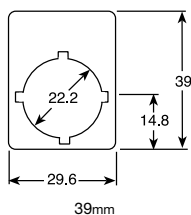
① Does not work with pushbutton enclosure.

② Quantity per package: 10.

③ When ordering, please state text and position (Line 21 and Line 22). Only the initial character is upper case unless other is stated. Quantity per package: 1.

Legend plates for pushbuttons

22mm



22mm Blank fixed legend plates

Of silvergrey aluminum

Size	Catalog No.	List Price
39mm H	SK 615 540-1	\$ 3.00
44.5mm H	SK 615 541-1	

22mm Engraved fixed legend plates, with text ①

Of silvergrey aluminum

Text	Catalog No.	List Price
English		\$ 3.00
Close	SK 615 552-13	
Down	SK 615 552-14	
Emergency stop	SK 615 552-15	
Fast	SK 615 552-16	
Forward	SK 615 552-17	
In	SK 615 550-29	
Inching	SK 615 552-18	
Jog	SK 615 552-JO	
Left	SK 615 552-39	
Lower	SK 615 552-20	
Off	SK 615 552-21	
On	SK 615 552-22	
Open	SK 615 552-23	
Out	SK 615 552-24	
Raise	SK 615 552-25	
Reset	SK 615 552-27	
Reverse	SK 615 552-28	
Right	SK 615 552-40	
Run	SK 615 552-29	
Slow	SK 615 552-30	
Start	SK 615 550-44	
Stop	SK 615 552-31	
Up	SK 615 552-32	

Legend plates without or with customer-selected text

Of aluminum

Number of operations	Max number of characters per line	Dimensions			Without text Catalog No.	List Price	With text Catalog No.	List Price
1	7	-	29.6	23.6	SK 615 545-1	\$ 6.00	SK 615 998-1	\$ 12.00
2	20	30.5	60	54	SK 615 545-2		SK 615 998-2	
2	24	40	70	64	SK 615 545-3		SK 615 998-3	
3	33	30.5	90	84	SK 615 545-4		SK 615 998-4	
3	42	40	110	104	SK 615 545-5		SK 615 998-5	

Use Custom Engraving Forms on pages 8.108 and 8.114

① Text height 3 mm.

Engraved legend plate form

Special legend plates

22mm

ENGRAVED LEGEND PLATE FORM

PAGE: ____ OF: ____

ORDER DATE: _____

ORDER NUMBER: _____

ISSUED BY: _____

ORDER QTY: _____

ALL CAPITALS? YES NO

SHIPPING METHOD: _____

REMARKS: _____

DUE DATE: ____ - ____ - ____

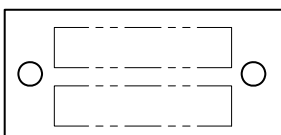
To be completed by ABB personnel:

ENGRAVER: _____

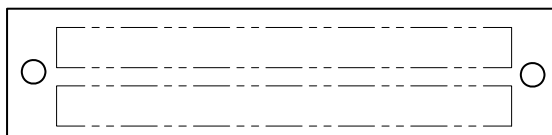
Q.C. INSPECTION: _____

PRINT INFORMATION TO BE ENGRAVED

MAX 7
CHARAC-
TERS PER
LINE

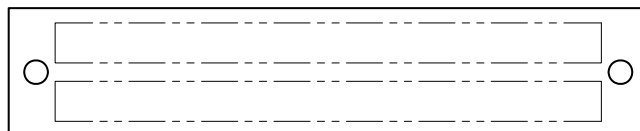


SK 615 545-1



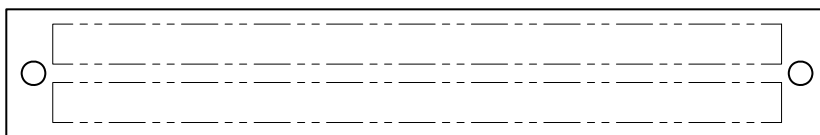
SK 615 545-2

MAXIMUM OF 20
CHARACTERS PER LINE



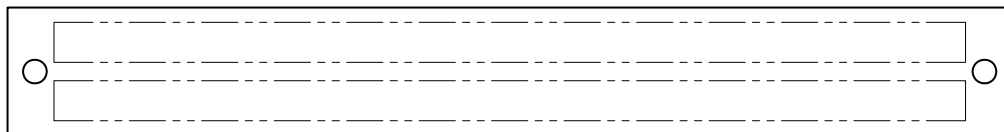
SK 615 545-3

MAXIMUM OF 24
CHARACTERS PER LINE



SK 615 545-4

MAXIMUM OF 33
CHARACTERS PER LINE

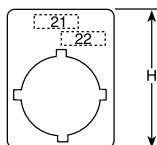


SK 615 545-5

MAXIMUM OF 44
CHARACTERS PER LINE

Legend plates for 2 position selector switches 22mm

Pilot Devices
Legend plates



H = 39 mm

Engraved fixed legend plates, with symbols ①

Of silvergrey aluminum

Symbol/Text

Pos 21 Pos. 22

O I
I II
→ →→

Catalog No.

SK 615 550-75
SK 615 550-76
SK 615 562-72

List Price

\$ 3.00

Engraved fixed legend plates, with text ①

Of silvergrey aluminum

Symbol/Text

Pos 21 Pos. 22

English

Hand Auto
Jog Run
Off On
Stop Start

Catalog No.

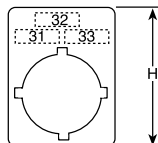
SK 615 550-71
SK 615 552-52
SK 615 552-53
SK 615 552-55

List Price

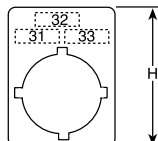
\$ 3.00

① Text height 3 mm. Only the initial character is upper case unless other is stated.

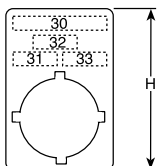
Legend plates for 3 position selector switches 22mm



H = 39 mm



H = 39 mm



H = 44.5 mm

Engraved fixed legend plates, with symbols ①

Of silvergrey aluminum

Symbol/Text

Pos. 31	Pos. 32	Pos. 33	Catalog No.	List Price
I	O	II	SK 615 550-81	\$ 3.00
←	O	→	SK 615 562-82	
→	O	→→	SK 615 562-83	

Engraved fixed legend plates, with text ①

Of silvergrey aluminum

Symbol/Text

Pos. 31	Pos. 32	Pos. 33	Catalog No.	List Price
English				
Hand	O	Auto	SK 615 550-80	\$ 3.00
Slow	Off	Fast	SK 615 552-60	

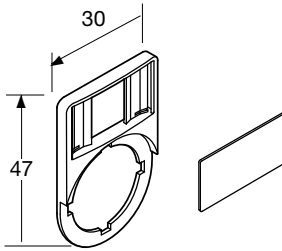
Aluminum name plate blank (anodized silvergray aluminum)

Blank	39mm	SK 615 540-1	3.00
	44.5mm	SK 615 541-1	

① Text height 3 mm. Only the initial character is upper case unless other is stated.

Custom engraved inserts for legend plate holders 22mm

Pilot Devices
Legend plates



Nameplate Inserts — Brushed aluminum

Type	Maximum letters per line	Catalog number	List price
 1 line	11	MP-NP19-01	\$ 5.90
 2 lines	11	MP-NP19-02	
 2 position selector switch	5	MP-NP19-03	
 3 position selector switch	5	MP-NP19-04	
 2 position selector switch	5	MP-NP19-05	

General specifications

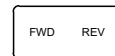
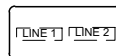
1. All characters are 1/8" high, upper & lower case. Please specify if all capital letters are desired.
2. The legend plate inserts and the fixed legend plates are silver-grey anodized aluminum.
3. All special engravings involve engraving the desired lettering into the metal surface and then treating the engraved surfaces with black ink.

EXAMPLE:

MP-NP19-05

1: FWD

2: REV



"MP-NP19" is the blank legend plate catalog number. "-05" refers to the layout of text (see dimension illustrations).

Legend Plate order form

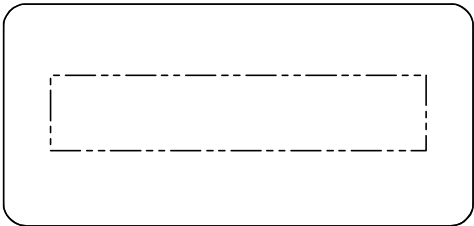
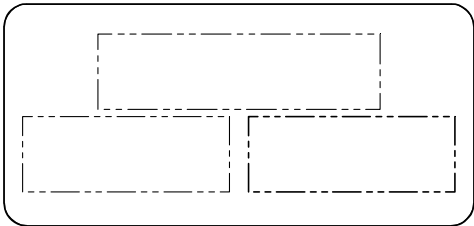
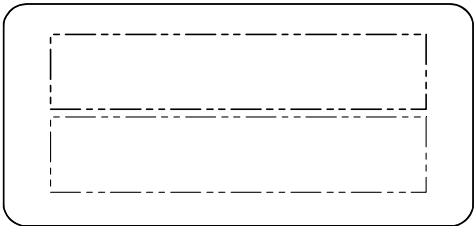
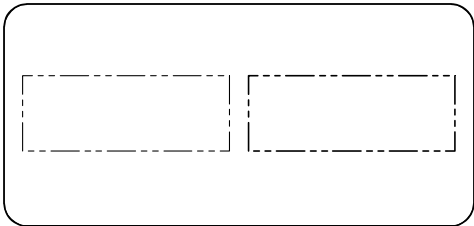
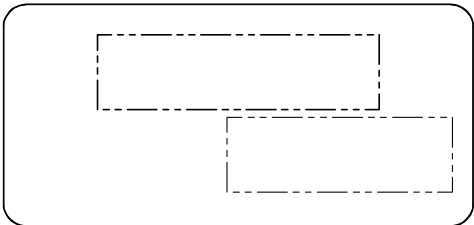
Use legend plate order form on next page.

Engraved legend plate form

Custom engraved nameplates

22mm

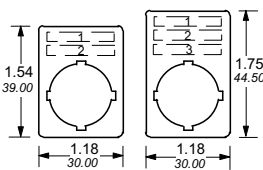
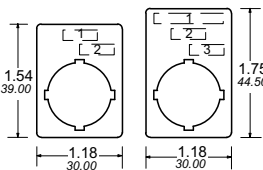
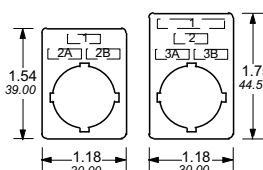
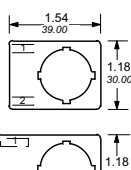
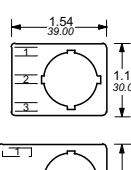
8

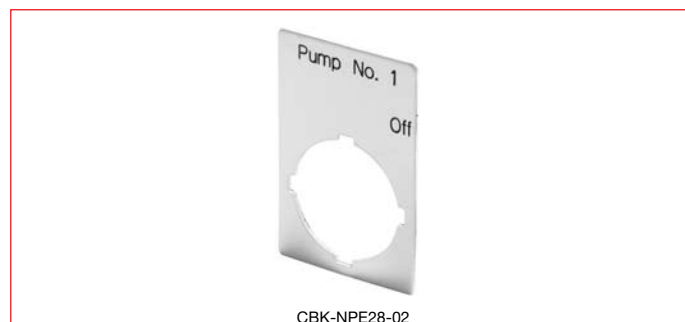
ENGRAVED LEGEND PLATE FORM MP-NP19		PAGE: ____ OF: ____
MP-NP19- ____ (BRUSHED ALUMINUM) ORIG. DATE: _____ ISSUED BY: _____ ALL CAPITALS? YES NO REMARKS: _____	ORDER NUMBER: _____ ORDER: QTY: _____ SHIPPING METHOD: _____ DUE DATE: ____ - ____ - ____ ENGRAVER: _____ Q.C. INSPECTION: _____	
PRINT INFORMATION TO BE ENGRAVED		
 -01	 -04	
 -02	 -05	
 -03	MP-NP19: REV. A 03/04/05	

Custom engraved nameplates 22mm

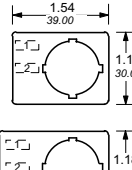
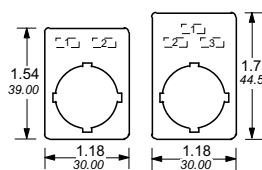
Pilot Devices
Legend plates

Fixed nameplates — aluminum ①

Type	Maximum letters per line	Catalog number	List price
 Pushbuttons or pilot lights	11	MP-NPE28-01	\$ 6.50
	39mm	MP-NPE29-01	
 2 Position selector switches	5	MP-NPE28-02	
	11 (line 1) 5 (line 2) 5 (line 3)	MP-NPE29-02	
 3 Position selector switches	5	MP-NPE28-03	
	11 (line 1) 5 (line 2) 5 (line 3A) 5 (line 3B)	MP-NPE29-03	
 2 Position toggle switches	4	MP-NPE28-04	
	39mm	MP-NPE29-04	
 3 Position toggle switches	5	MP-NPE28-05	
	39mm	MP-NPE29-05	



Fixed nameplates — aluminum or plastic ①

Type	Maximum letters per line	Catalog number	List price
 Pushbuttons or pilot lights	11	MP-NPE28-06	\$ 6.50
	39mm	MP-NPE29-06	
 2 Position selector switches	5	MP-NPE28-07	
	11 (line 1) 5 (line 2) 5 (line 3)	MP-NPE29-07	

General specifications

- All characters are 1/8" high, upper & lower case. Please specify if all capital letters are desired.
- The legend plate inserts and the fixed legend plates are silver-grey anodized aluminum.
- All special engravings involve engraving the desired lettering into the metal surface and then treating the engraved surfaces with black ink.

Ordering custom engraved nameplates — USE ORDER FORM FROM FOLLOWING PAGES

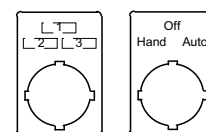
- Select the desired legend plate.
- Indicate the catalog number.
- Write the desired words to be engraved on each line.

EXAMPLE:

MP-NPE28P-03

- 1: OFF
- 2: HAND
- 3: AUTO

"MP-NPE28P" is the blank legend plate catalog number. "B" indicates that the black side of the plate is to be engraved. "-03" refers to the layout of text (see dimension illustrations above).



① For drilling plans, see page 8.74.

Engraved legend plate form
Custom engraved nameplates
22mm

ENGRAVED LEGEND PLATE FORM

MP-NPE28

PAGE: ____ OF: ____

MP-NPE28-____ (BRUSHED ALUMNINUM)

ORDER NUMBER: _____

ORIG. DATE: _____

ORDER: QTY: _____

ISSUED BY: _____

SHIPPING METHOD: _____

ALL CAPITALS? YES NO

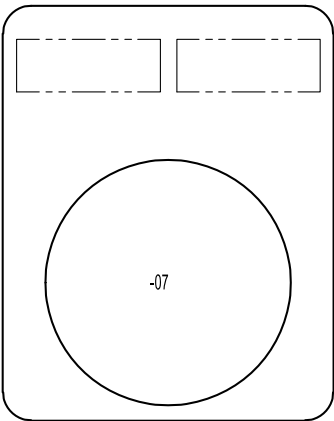
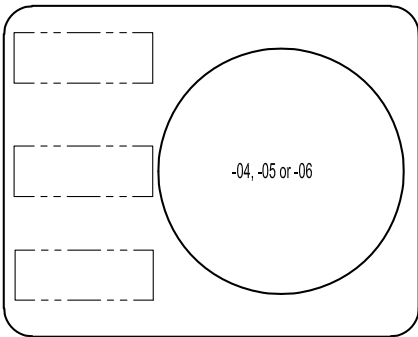
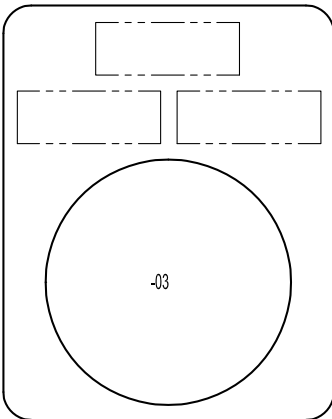
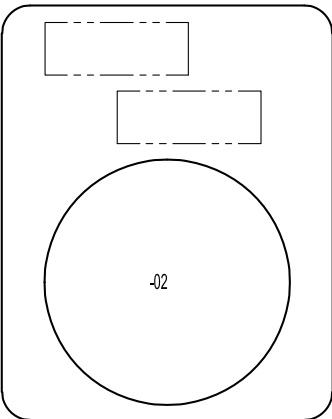
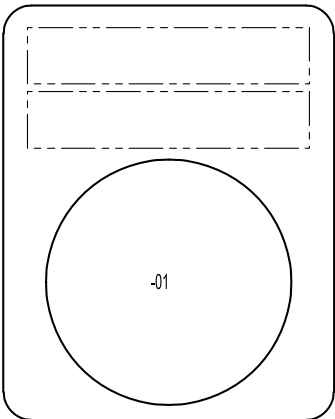
DUE DATE: ____ - ____ - ____

REMARKS: _____

ENGRAVER: _____

Q.C. INSPECTION: _____

PRINT INFORMATION TO BE ENGRAVED



MP-NPE28
5/26/04

Engraved legend plate form
Custom engraved nameplates
22mm

Pilot Devices
Legend plates

ENGRAVED LEGEND PLATE FORM

MP-NPE29

PAGE: ____ OF: ____

MP-NPE29- ____ (BRUSHED ALUMNINUM)

ORDER NUMBER: ____

ORIG. DATE: ____

ORDER: QTY: ____

ISSUED BY: ____

SHIPPING METHOD: ____

ALL CAPITALS? YES NO

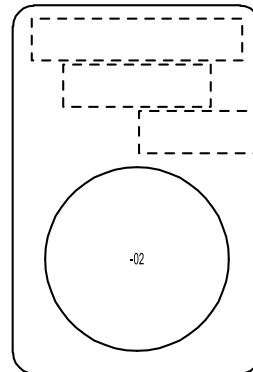
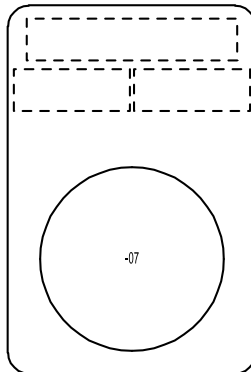
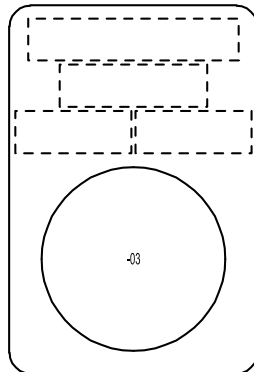
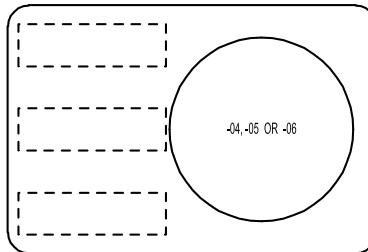
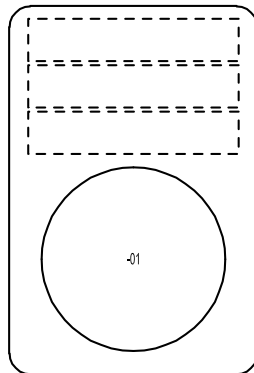
DUE DATE: ____ - ____ - ____

REMARKS: ____

ENGRAVER: ____

Q.C. INSPECTION: ____

PRINT INFORMATION TO BE ENGRAVED



MP-NPE29
6/10/04

Special legend plates for plastic enclosures 22mm

Legend plates for plastic enclosures For 1, 2, 3, 4 or 6-seat

Description	Catalog No.	List price
Of silvergrey aluminum on plastic.		
1-seat	1SFA 611 930 R1000	\$ 12.00
2-seat	1SFA 611 930 R1002	15.00
3-seat	1SFA 611 930 R1003	18.00
4-seat	1SFA 611 930 R1004	21.00
6-seat	1SFA 611 930 R1005	27.00
Of silvergrey aluminum on plastic. (Pos. 1 Yellow)		
2-seat	1SFA 611 930 R1006	20.00
3-seat	1SFA 611 930 R1007	23.00
4-seat	1SFA 611 930 R1008	26.00
6-seat	1SFA 611 930 R1009	32.00

Custom engraved legend plates for plastic enclosures For 1, 2, 3, 4 or 6-seat

Fill in appropriate templates on the following pages when ordering

Description	Name Plate	Catalog No.	List price
Custom engraved 1-seat	1SFA 611 930 R1000	CUSTOM 1 SEAT	\$ 24.00
Custom engraved 2-seat	1SFA 611 930 R1002	CUSTOM 2 SEAT	30.00
Custom engraved 3-seat	1SFA 611 930 R1003	CUSTOM 3 SEAT	36.00
Custom engraved 4-seat	1SFA 611 930 R1004	CUSTOM 4 SEAT	42.00
Custom engraved 6-seat	1SFA 611 930 R1005	CUSTOM 6 SEAT	54.00
Custom engraved 2-seat, position 1 yellow	1SFA 611 930 R1006	CUSTOM 2 SEAT Y	40.00
Custom engraved 3-seat, position 1 yellow	1SFA 611 930 R1007	CUSTOM 3 SEAT Y	46.00
Custom engraved 4-seat, position 1 yellow	1SFA 611 930 R1008	CUSTOM 4 SEAT Y	52.00
Custom engraved 6-seat, position 1 yellow	1SFA 611 930 R1009	CUSTOM 6 SEAT Y	64.00

Engraved legend plate form
Custom engraved nameplates
1-Seat, vertical, 22mm

Pilot Devices
Legend plates

ENGRAVED LEGEND PLATE FORM

PAGE ____ of ____

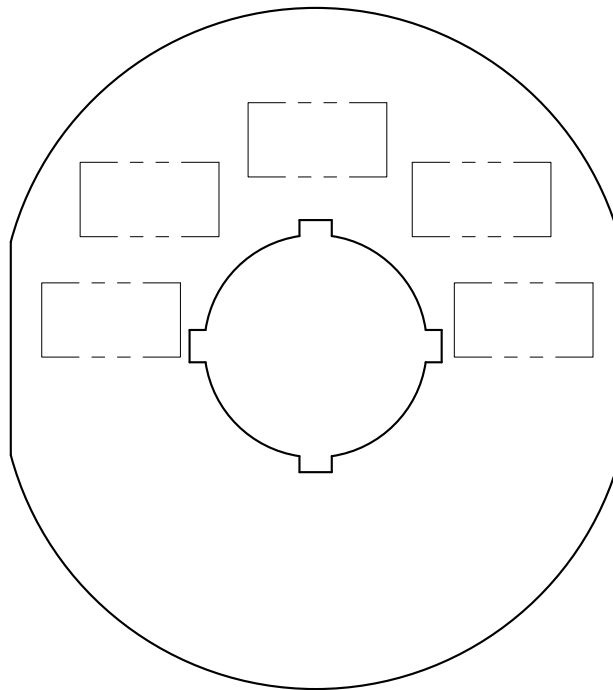
CUSTOM 1 SEAT
(silver-grey brushed plastic)

ORDER NUMBER : _____ ORDER QTY: _____
SHIPPING METHOD _____ DUE DATE: ____ / ____ / ____
ALL CAPITALS? YES NO
ORDER DATE: _____ ISSUED BY _____
REMARKS : _____

To be completed by ABB personnel.

ENGRAVER _____ Q.C. INSPECTION: _____

PRINT INFORMATION TO BE ENGRAVED:



Engraved legend plate form

Custom engraved nameplates
1-Seat, horizontal, 22mm

ENGRAVED LEGEND PLATE FORM

PAGE ____ of ____

CUSTOM 1 SEAT
(silver-grey brushed plastic)

ORDER NUMBER : _____

ORDER QTY: _____

SHIPPING METHOD _____

DUE DATE: ____ / ____ / ____

ALL CAPITALS? YES NO

ORDER DATE: _____

ISSUED BY _____

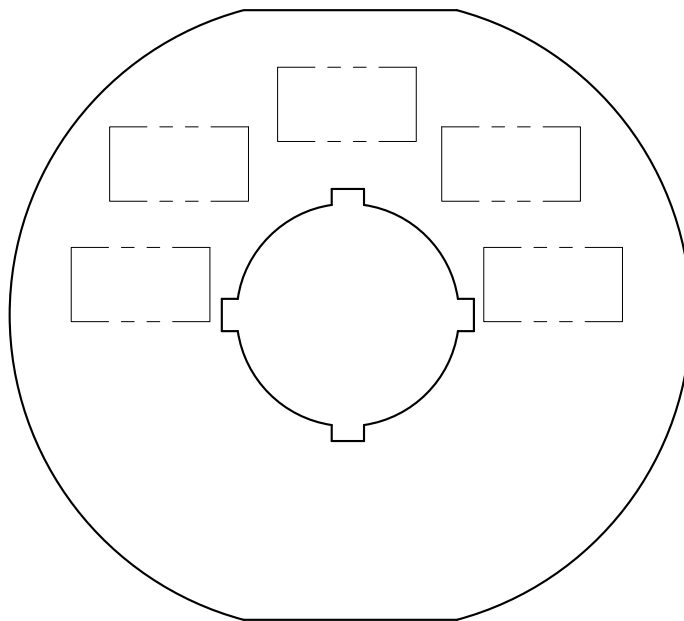
REMARKS: _____

To be completed by ABB personnel.

ENGRAVER _____

Q.C. INSPECTION: _____

PRINT INFORMATION TO BE ENGRAVED:



Engraved legend plate form
Custom engraved nameplates
2-Seat, vertical, 22mm

Pilot Devices
Legend plates

ENGRAVED LEGEND PLATE FORM

PAGE ____ of ____

CIRCLE ONE: CUSTOM 2 SEAT
(silver-grey aluminum)

CUSTOM 2 SEAT Y
(position 1 yellow)

ORDER NUMBER : _____

ORDER QTY: _____

SHIPPING METHOD _____

DUE DATE: ____ / ____ / ____

ALL CAPITALS? YES NO

ORDER DATE: _____

ISSUED BY _____

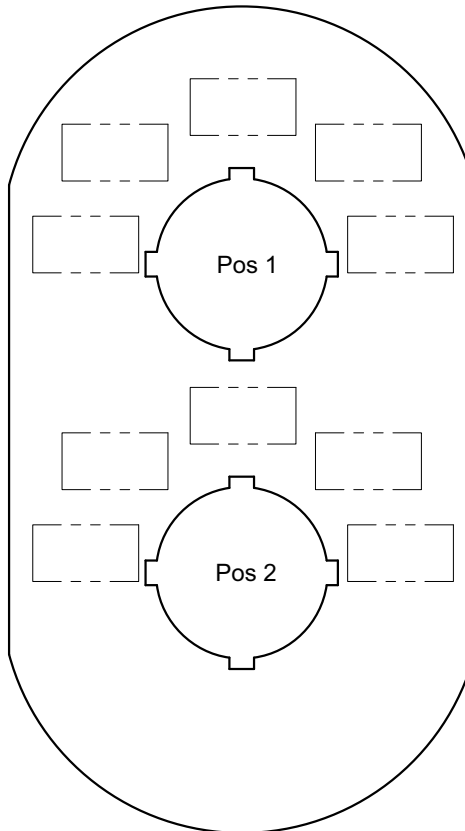
REMARKS: _____

To be completed by ABB personnel.

ENGRAVER _____

Q.C. INSPECTION: _____

PRINT INFORMATION TO BE ENGRAVED:



Engraved legend plate form

Custom engraved nameplates
3-Seat, vertical, 22mm

ENGRAVED LEGEND PLATE FORM

PAGE ____ of ____

CIRCLE ONE: CUSTOM 3 SEAT
(silver-grey aluminum)

CUSTOM 3 SEAT Y
(position 1 yellow)

ORDER NUMBER : _____

ORDER QTY: _____

SHIPPING METHOD _____

DUE DATE: ____ / ____ / ____

ALL CAPITALS? YES NO

ORDER DATE: _____

ISSUED BY _____

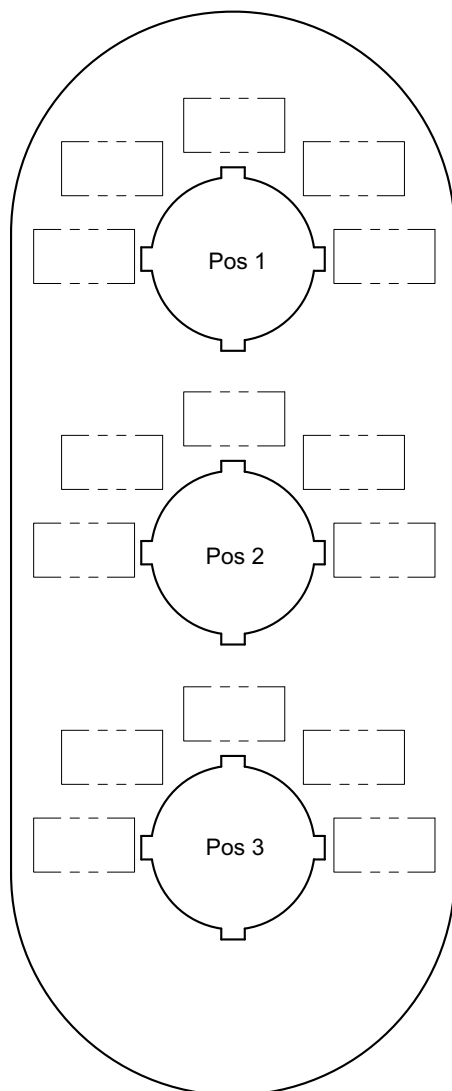
REMARKS : _____

To be completed by ABB personnel.

ENGRAVER _____

Q.C. INSPECTION: _____

PRINT INFORMATION TO BE ENGRAVED:



Engraved legend plate form
Custom engraved nameplates
4-Seat, vertical, 22mm

Pilot Devices
Legend plates

ENGRAVED LEGEND PLATE FORM

PAGE ____ of ____

CIRCLE ONE: CUSTOM 4 SEAT
(silver-grey aluminum)

CUSTOM 4 SEAT Y
(position 1 yellow)

ORDER NUMBER : _____

ORDER QTY: _____

SHIPPING METHOD _____

DUE DATE: ____ / ____ / ____

ALL CAPITALS? YES NO

ORDER DATE: _____

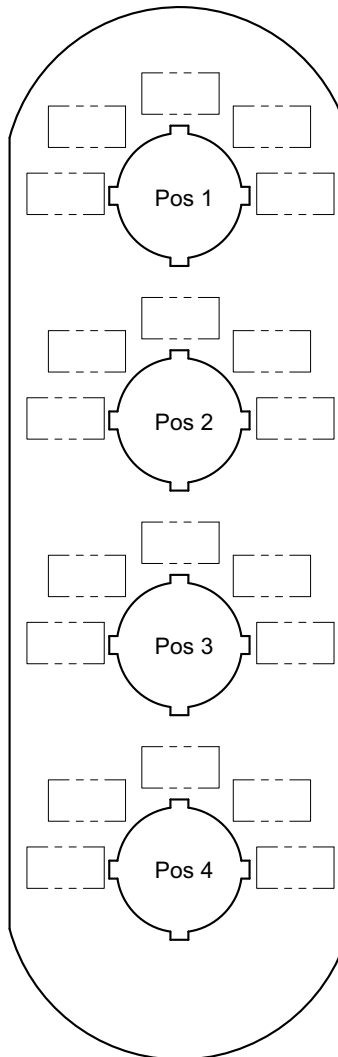
ISSUED BY _____

REMARKS : _____

ENGRAVER _____ To be completed by ABB personnel

Q.C. INSPECTION: _____

PRINT INFORMATION TO BE ENGRAVED:



Engraved legend plate form

Custom engraved nameplates
6-Seat, vertical, 22mm

ENGRAVED LEGEND PLATE FORM

PAGE ____ of ____

CIRCLE ONE: CUSTOM 6 SEAT
(silver-grey aluminum)

CUSTOM 6 SEAT Y
(position 1 yellow)

ORDER NUMBER : _____

ORDER QTY: _____

SHIPPING METHOD _____

DUE DATE: ____ / ____ / ____

ALL CAPITALS? YES NO

ORDER DATE: _____

ISSUED BY _____

REMARKS: _____

To be completed by ABB personnel.

ENGRAVER _____

Q.C. INSPECTION: _____

PRINT INFORMATION TO
BE ENGRAVED: