2-Position Push-Pull and Push-Pull/Twist Release Devices, Non-Illuminated

Note: A jumbo or large legend plate is recommended, if space allows.

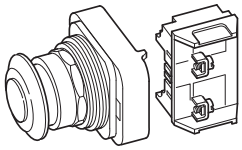
2-Position Push-Pull
Cat. No. 800T-FX6D4

2-Position Metal Push-Pull
Cat. No. 800TC-FXLE6D4S

2-Position Push-Pull / Twist
Cat. No. 800T-FXT6D4

2-Position Push-Pull / Twist
Cat. No. 800H-FRXT6D4

800 T ___ – FX 1 A1
a b c d e



a

Protection Rating	
Code	Description
T	Metal, Type 4/13
H	Plastic, Type 4/4X/13

b

Finger-Safe Guards	
Code	Description
Blank	No guards
C	Guards on terminals

c

Head Type §		
800T Type 4/13 Code	Description	800H Type 4/4X/13 Code
FX	Mushroom head (push-pull)	—
FXC	90 mm anodized aluminum head (push-pull)	—
FXJ	Jumbo mushroom head (push-pull)	—
FXJE	Jumbo mushroom head (push-pull) with "E-Stop"	—
FXL	63 mm anodized aluminum head (push-pull)	—
FXLE	63 mm anodized aluminum head (push-pull) with "E-Stop"	—
FXT	Push-pull/twist-to-release	FRXT
FXJT	Jumbo head push-pull with twist-to-release	FRXJT

d

Color Cap	
Code	Color
Blank	No cap ♣
1	Green
2	Black
3	Orange
4	Grey
5	White
6	Red
7	Blue
9	Yellow

e

Contact Block(s)			
Code	Operator Position Out	Operator Position In	Description
Blank	—	—	No contacts on operator
Standard			
D1	O	X	1 N.O.
D2	X	O	1 N.C.
D4	X	O	1 N.C.L.B.★
A	O X	X O	1 N.O. - 1 N.C.
A1	O X	X O	1 N.O. - 1 N.C.L.B.★
A5	X X	O O	2 N.C.L.B. ∇★

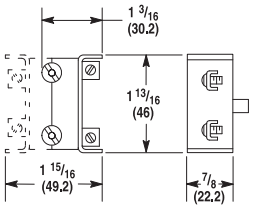
e (cont'd)

Contact Block(s)			
Code	Operator Position Out	Operator Position In	Description
Blank	—	—	No contacts
Pen*TUFF* (Low Voltage)			
D1V	O	X	1 N.O.
D2V	X	O	1 N.C.
D4V	X	O	1 N.C.L.B.
AV	O X	X O	1 N.O. - 1 N.C.
Class 1, Div. 2			
Logic Reed			
D1R	O	X	1 N.O.
D2R	X	O	1 N.C.
AR	O X	X O	1 N.O. - 1 N.C.
Sealed Switch			
D1P	O	X	1 N.O.
D2P	X	O	1 N.C.
AP	O X	X O	1 N.O. 1 N.C.
Stackable Sealed Switch			
D1Y	O	X	1 N.O.
D2Y	X	O	1 N.C.
AY	O X	X O	1 N.O. - 1 N.C.

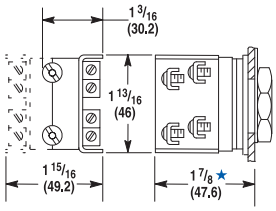
Note: X = Closed/O = Open
★ Normally closed late break contact. When button is pushed from the OUT to IN position, the mechanical detent action of the operator occurs before electrical contacts change state. When the button is pulled from the IN in the OUT position, the electrical contacts change state before the mechanical detent occurs.
§ Devices with N.C.L.B. contacts meet EN ISO 13850 and IEC 60947-5-5 standards for emergency stop applications.
♣ Not valid with head Type J or JT.
∇ Two 800T-XD4 contact blocks supplied.

Dimensions in inches (millimeters). Dimensions are not intended to be used for manufacturing purposes.

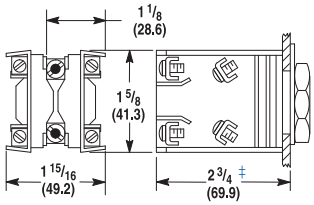
Blocks (Bul. 800T Only)



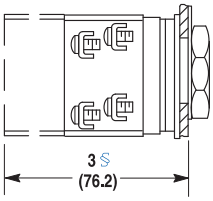
Mini Contact Block
7/8 (22.2) Deep



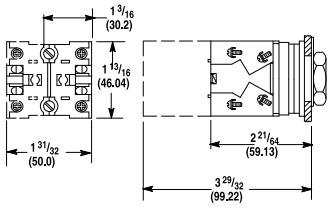
Shallow, PenTUFF,
and Logic Reed Contact Blocks
1-1/8 (28.6) Deep



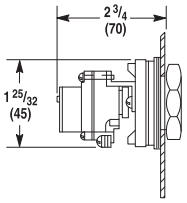
Sealed Switch Block
2 (50.8) Deep



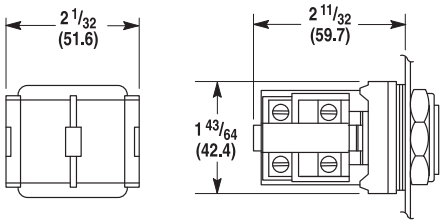
Tandem Mounting
(2 shallow contact
blocks stacked)



Stackable Sealed Switch Block
1.58 (40.1) Deep



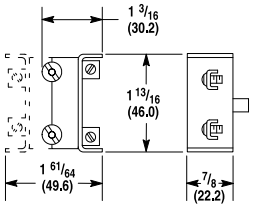
Time Delay Contact Block
(For Push Buttons Only)



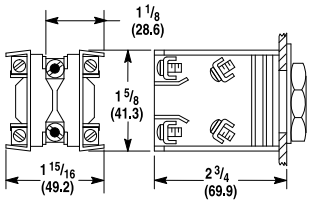
Snap Action Contact Block (For Push Button Only)

★ Dimension shown is for push buttons. Selector switch dimension is 2-1/32 in. (51.6 mm).
‡ Dimension shown is for push buttons. Selector switch dimension is 2-27/32 in. (72.2 mm).
§ Dimension shown is for push buttons. Selector switch dimension is 3-5/32 in. (80.2 mm).

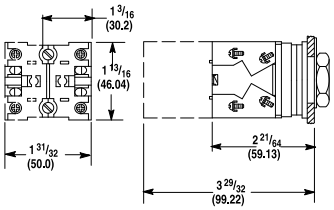
Blocks (Bul. 800H Only)



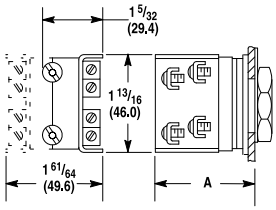
Mini Contact Block



Sealed Switch Block
2 (50.8) Deep



Stackable Sealed Switch Block
1.58 (40.1) Deep



Shallow, PenTUFF and Logic
Reed Contact Blocks

Dim.	Momentary Push Button	Maintained Push Button	Selector Switch
A	2 (50.8)	2 (50.8)	1-29/32 (48.4)

Operator Extension Behind Panel — When mounted with thrust washer, trim washer, or notched legend plate and correct number of rubber washers.

Specifications★

Electrical Ratings		
Contact ratings		Refer to the contact ratings tables on page 10-4.
Dielectric strength		2200V for one minute, 1300V for one minute (Logic Reed)
Electrical design life cycles		1,000,000 at max. rated load, 200,000 at max. rated load (Logic Reed)
Mechanical Ratings		
Vibration		10…2000 Hz, 1.52 mm displacement (peak-to-peak) max./ 10 G max. (except Logic Reed)
Shock		1/2 cycle sine wave for 11 ms ≥ 25 G (contact fragility) and no damage at 100 G
Degree of protection		Type 1/4/12/13 (800T); Type 1/4/4X/12/13 (800H); EN/IEC 60529 IP66/65
Mechanical design life cycles		
Push buttons	(Momentary, non-illuminated, flush and extended head)	10,000,000 min.
	(Momentary, illuminated)	250,000 min.
	(Push-pull/twist-to-release)	250,000 min. ‡
Selector switches	(Non-illuminated)	1,000,000 min.
	(Illuminated, key-operated)	200,000 min.
Potentiometers		25,000 min.
All other devices		200,000 min.
Contact operation		Shallow, mini, and low-voltage contact blocks: Slow, double make and break Logic Reed and sealed switch contact blocks: Single break magnetic
Wire gauge/Terminal screw torque		#18…14 AWG (#18…10 Max Duty) / 6…8 lb•in
Typical operating forces		
Operators without contact blocks		Flush, extended button, standard mushroom, jumbo plastic mushroom: 2 lbs max. Jumbo and extended aluminum mushroom head: 3.95 lbs max. Maintained selector switch: 3.6 in•lb max.
Spring return selector switches		3.6 in•lb to stop, 0.2 in•lb to return
Illuminated push buttons and push-to-test pilot lights		5 lb max.
2-position push-pull		8.0 lb max. push or pull
3-position push-pull		8 lb max. push to in position or pull to center position (15 lb max. pull to out position)
Twist-to-release or push-pull		9 lbs max. push or pull 30 in•oz max. twist, 6 in•oz minimum return
Potentiometer		Rotational torque 3…12 in•oz; stopping torque 12 in•lb (minimum)
Contact blocks	Standard	1 lb
	Logic Reed	1 lb max.
	Sealed switch	3 lb max. at 0.205 in. plunger travel
	Stackable sealed switch	1 lb max.
	MaxDuty	1.4 lb max.
	PenTUFF	1.4 lb max.
	Self Monitoring	1.6 lb
Environment		
Temperature range	Operating	-40…+131 °F (-40…+55 °C)
	Storage	-40…+185 °F (-40…+85 °C)
Note: Operating temperatures below freezing are based on the absence of moisture and liquids. Consult your local Rockwell Automation sales office or Allen-Bradley distributor for use in lower temperature applications.		
Humidity		50…95% RH from 77…140 °F (25…60 °C) per Procedure IV of MIL-STD-810C, Method 507.1 cycling test

★ **Performance Data** — Performance data given in this publication is provided only as a guide for the user in determining suitability and do not constitute a performance warranty of any kind. Such data may represent the results of accelerated testing at elevated stress levels, and the user is responsible for correlating the data to actual application requirements. ALL WARRANTIES AS TO ACTUAL PERFORMANCE, WHETHER EXPRESS OR IMPLIED, ARE EXPRESSLY DISCLAIMED.

‡ Illuminated Trigger Action E-stops are rated for 150,000 min. mechanical operations when using Cat. No. 800TC-XD4S Self-Monitoring Contact Blocks (SMCBs).

Standard Contact Ratings

Minimum: 24V, 24 mA

Maximum thermal continuous current I^{th} 10 A AC/2.5 A DC. Bulletin 800T units with 800T-XA contacts have ratings as follows:

Max. Opertnl. Volts U_e	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts U_e	Make	Break
AC 600	AC-15	A600	120…600 72…120 24…72	7200VA 60 A 60 A	720VA 720VA 10 A
DC 600	DC-13	Q600	28…600 24…28★	69VA 2.5 A	

★ For applications below 24V/24 mA, Pen*TUFF* or Logic Reed contacts are recommended.

Sealed Switch Contact Ratings

Minimum: 5V, 1 mA

Maximum continuous current I_{th} 5 A. Bulletin 800T units have control circuit ratings with sealed switch contact blocks as follows:

Max. Opertnl. Volts U_e	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts U_e	Make	Break
AC 600	AC-15	B600	120…600 0…120	3600VA 30 A	360VA 3 A
DC 300	DC-13	P300	24…300 0…24	138VA 5.0 A	

Stackable Sealed Switch Contact Ratings

Minimum: 5V, 10 mA (digital); 24V, 1 mA (analog)

Maximum continuous current I_{th} 2.5 A. Bulletin 800T units have control circuit ratings with sealed switch contact blocks as follows:

Max. Opertnl. Volts U_e	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts U_e	Make	Break
AC 300	AC-15	C300	120…300 0…120	1800VA 15 A	180VA 1.5 A
DC 150	DC-13	Q150	24…150 0…24	69VA 2.5 A	

Logic Reed Contact Ratings

Minimum — DC: 5V, 1 mA
Maximum — DC: 30V, 0.06 A, AC: 150V, 0.15 A
Should only be used with resistive loads.

Materials Used in 800H Type 4X Operators

Thermoplastic Polyester (Fiberglass Reinforced)

- Bushings
- Mounting Rings
- Sockets

Thermoplastic Polyester

- Non-illuminated button caps

Transparent Amorphous Nylon

- Pilot light lens cap
- Illuminated button caps

Glass Filled Crystalline Nylon

- Thrust washer

Mineral Filled Nylon

- Trim washer

Nitrile (Synthetic Rubber)

- Gaskets and internal seals

Pen*TUFF*™ (Low Voltage) Contact Ratings

Minimum DC: 5V, 1 mA
Maximum thermal continuous current I_{th} 2.5 A AC/1.0 A DC. Bulletin 800T units with 800T-XAV contacts have ratings as follows:

Max. Opertnl. Volts U_e	Utilization Category		Rated Operational Currents		
	IEC	NEMA	Volts U_e	Make	Break
AC 300	AC-15	C300	120…300 0…120	1800VA 15 A	180VA 1.5 A
DC 150	DC-13	R150	24…150 0…24	28VA 1.0 A	

Snap Action Contact Ratings

Max. Opertnl. Volts U_e	Contact Rating Designation	Rated Operational Currents		
		Volts U_e	Make	Break
AC 300	A300	120…300 24…72	7200VA 60 A	720VA 10 A
DC 250	—	230…250 115…125	0.2 A 0.4 A	

MaxDuty Contact Rating

Maximum thermal continuous current I_{th} 24 A.
Pilot Duty — 120V AC, 12 A; 24V DC, 10 A
Motor Ratings — 120V AC, 1.5 Hp; 240V AC, 3 Hp; 24V DC, 10 A FLA/60 A LRA

Time Delay Contacts

Max. Opertnl. Volts U_e	Contact Rating Designation	Rated Operational Currents		
		Volts U_e	Make	Break
AC 120	B150	120	3600VA	360VA

Note: This device is not rated for DC applications.

Adjustment range: 0.5…15 s ± 25% I_{th} = 5 A

Standards Compliance

UL 508

CCC

Certifications

UL Listed
(File No. E14840, E10314
Guide No. NKCR, NOIV, NISD)

CSA Certified
(File No. LR1234, LR11924)

CSA C22.2, No. 14

CE Marked (EN/IEC 60947-5-1,
EN/IEC 60947-5-5,
EN ISO 13850)